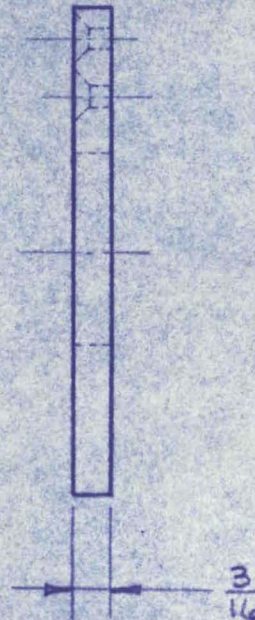


DRILL  $\frac{9}{64}$  & CSINK  $82^\circ$   
TO  $\frac{19}{64}$  DIA. - 2 HOLES



MAT'L: ALUMINUM

SCRIB INDEX MARK  
ON SIDE

NEXT ASSY D-317



McCARTNEY MFG. CO.  
BAXTER SPRINGS KANSAS

CLUTCH RING

UNLESS OTHERWISE SPECIFIED

TOLERANCE: FRACTIONS  $\pm \frac{1}{64}$ , DECIMALS  $\pm .005$   
BREAK SHARP CORNERS AND EDGES  $\frac{1}{64} R$  ALL OVER.  
SURFACE FINISH  $\frac{63}{\sqrt{}}$  ALL OVER.

REV. $\Delta$	REF. No. $\Delta$
REV. $\Delta$	REF. No. $\Delta$
REV. $\Delta$	REF. No. $\Delta$

SCALE FULL	DATE 7-22-63
MATL NOTED	HEAT TREAT PART No. DWG. LEP
CATALOG No.	APPRD. DWG. No. A-1463